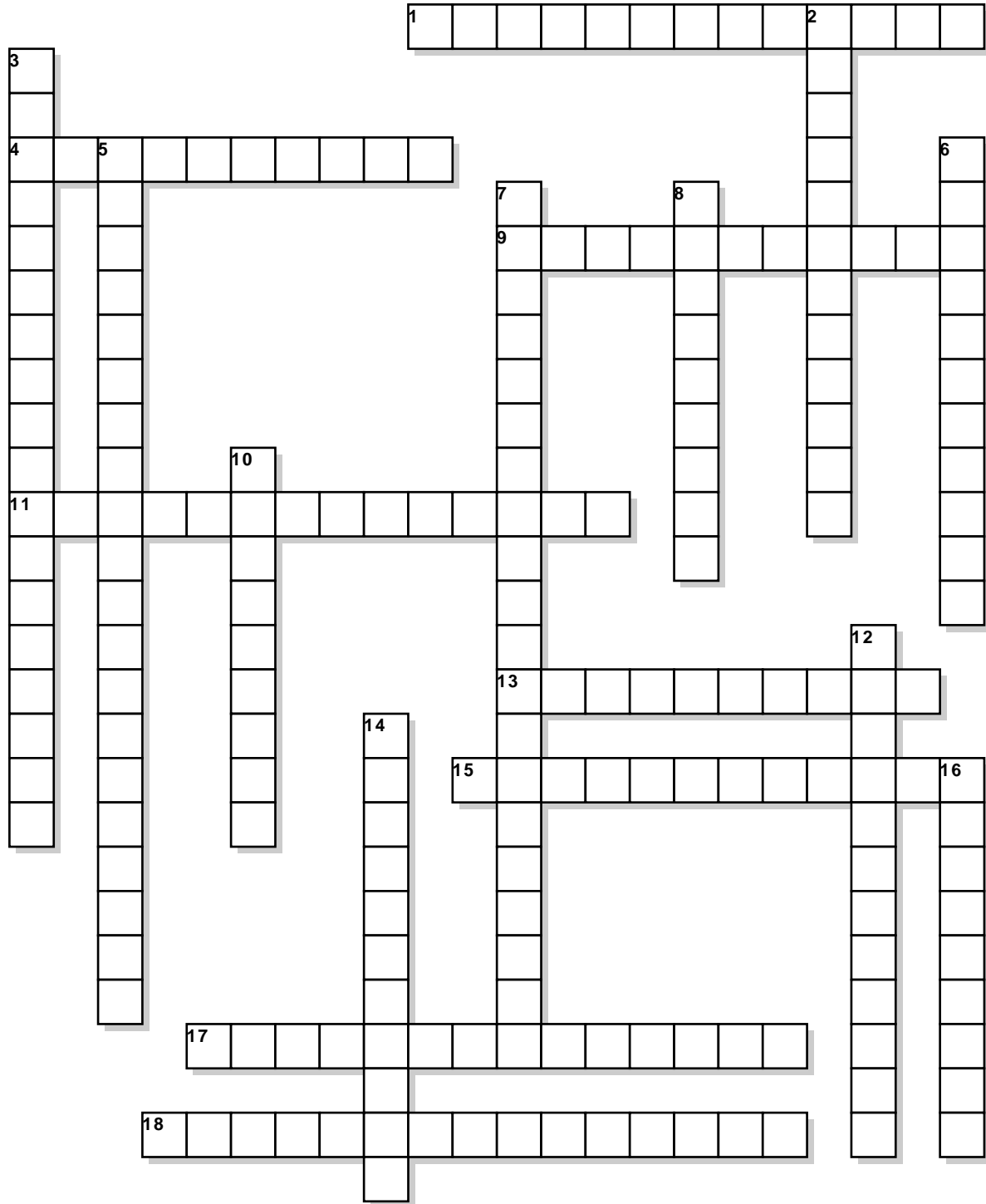


# Regional and National Growth (1800-1844)



**Across**

- 1 System that brought many workers and machines together under one roof.
- 4 Religious folk songs sung by enslaved people.
- 9 The feeling of pride, loyalty, and protectiveness toward a country.
- 11 Warning to European nations not to interfere in the Americas.
- 13 Inventor of the cotton gin.
- 15 Inventor of the steamboat.
- 17 Clay's plan for economic development.
- 18 Inventor of the telegraph.

**Down**

- 2 He built the first spinning mill in Rhode Island.
- 3 Agreement that temporarily settled the issue of slavery in the territories.
- 5 Parts that are exactly alike.
- 6 President elected in 1816.
- 7 A time when factory machines replaced hand tools and manufacturing replaced farming.
- 8 Invention that made the cotton cleaning process easier.
- 10 Speaker of the House of Representatives and political leader from Kentucky.
- 12 Loyalty to the interests of one's own region rather than to the nation as a whole.
- 14 Early factories in Massachusetts that made cloth.
- 16 Leader of a famous slave rebellion in 1831.

**Possible Answers:**

American System, cotton gin, Eli Whitney, factory system, Henry Clay, Industrial Revolution, interchangeable parts, James Monroe, Lowell Mills, Missouri Compromise, Monroe Doctrine, Nat Turner, nationalism, Robert Fulton, Samuel F.B. Morse, Samuel Slater, sectionalism, spirituals